

NATIONAL DECLARATION OF CONFORMITY
No. 01/RiH/05/20



- 1. Name of construction product:** Gutter system INGURI
- 2. Identification of the construction product type:** Gutters and down pipes together with accessories made of galvanized sheets coated with polyester:
- INGURI 125/87, 150/100
- Aluzinc INGURI 125/87, 150/100
- 3. Intended use:** Discharging rainwater from inclined roofs on residential, public and industrial buildings.
- 4. Manufacturer:** BLACHPROFIL 2 Sp z o.o, ul. Nadwiślańska 11/139, 30-527 Kraków
Production plant:
32-300 Olkusz, ul. Osiecka 3b
- 5. Authorised representative:** -
- 6. System for assessment and verification of functional properties stability:** System 4
- 7. Reference standards:** EN 612:2005 "Eaves gutters with bead stiffened fronts and rainwater pipes with seamed joints made of metal sheet"
EN 1462:2004 "Brackets for eaves gutters. Requirements and testing"
- 8. Declared utility properties:**

Declared functional properties of roof gutters made of metal sheets and downpipes according to EN 612:2005

Declared properties	Value	Reference standards (tolerances)
Grade of steel and coating type	DX53D +Z275+ organic coating HBP (PUR) 50um DX53D + AZ185	EN 10346:2015
Material thickness	0.60 mm	EN 10143:2006
Class of flange diameter and seam overlap	X	EN 612:2005
Width of gutter extension INGURI 125	278 mm	
Width of gutter extension INGURI 150	330 mm	
Width of pipe extension INGURI 87	296 mm	
Gutter length INGURI 125, 150	3000 mm, 4000mm	
Width of pipe extension INGURI 100	327 mm	
Pipe diameter INGURI 87	87 mm	
Pipe diameter INGURI 100	97 mm	
Pipe length INGURI 87, 100	1000 mm, 3000 mm	

Declared functional properties of brackets for eaves gutters according to PN: EN 1462:2004

Declared properties	Value	Reference standards
Material	DX51+Z275 or better DX51+AZ185 or better	EN 10346:2015
Load-carrying class	H	EN 1462:2004
Corrosion resistance class	A	

Performance of the product identified above is in accordance with all utility properties declared in item 8. This national declaration of performance is issued in accordance with the Act of April 16, 2004 on construction products under the sole responsibility of the manufacturer identified above.

This national declaration of the utility properties is issued according to annex III to the Decision of the European Parliament and Council (EU) No. 305 / 2011.

Kraków 25.05.2020
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place and date

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